



Amount	Designation	Item	Material	Weight/Item	Base size L x B x H	Remark
1	Welding group C1	1	1.0045	764 kg	2170 x 2170 x 572	P.CED.011/49-0301.00
1	Welding group C2	2	1.0045	398 kg	3860 x 1812 x 206	P.CED.011/49-0302.00
1	Welding group C3	3	1.0045 1.0425	985 kg	3860 x 1721 x 1620	P.CED.011/49-0303.00
1	Welding group C4	4	1.0045	407 kg	3860 x 1380 x 256	P.CED.011/49-0304.00
1	Welding group C5	5	1.0045	480 kg	3280 x 1762 x 210	P.CED.011/49-0305.00
1	Welding group C6	6	1.0045	488 kg	3280 x 1762 x 210	P.CED.011/49-0306.00
1	Welding group C7	7	1.0045 1.0425	450 kg	3860 x 956 x 404	P.CED.011/49-0307.00
1	Welding group C8	8	1.0045	986 kg	3562 x 2787 x 1108	P.CED.011/49-0308.00
1	Welding group C9	9	1.0045 1.0425 1.4851	669 kg	3520 x 2250 x 340	P.CED.011/49-0309.00
1	Welding group C10	10	1.0045	1342 kg	4805 x 2440 x 598	P.CED.011/49-0310.00
1	Welding group C11	11	1.0045	1487 kg	4805 x 2590 x 598	P.CED.011/49-0311.00
1	Welding group C12	12	1.0045	534 kg	2394 x 2292 x 759	P.CED.011/49-0312.00
1	Welding group C13	13	1.0045	534 kg	2394 x 2292 x 759	P.CED.011/49-0313.00
1	Welding group C14	14	1.0045	658 kg	4060 x 2034 x 445	P.CED.011/49-0314.00
1	Welding group C15	15	1.0045 1.0425	744 kg	3058 x 2170 x 805	P.CED.011/49-0315.00
1	Welding group C16	16	1.0045 1.0425	744 kg	3058 x 2170 x 805	P.CED.011/49-0316.00
1	Welding group C17	17	1.4713	450 kg	2211 x 775 x 530	P.CED.011/49-0317.00
1	Welding group C18	18	1.0045	179 kg	2472 x 993 x 566	P.CED.011/49-0318.00
1	Item 238	19	1.0045	47.1 kg	6000 x 100 x 10	Loss

Notes:
1. Manufacturing 1 pcs.
2. G - Gas tight

MANUFACTURING & INSTALLATION INSTRUCTIONS: (IF THERE ARE NO OTHER STATEMENTS)
- The welder must be certified according to EN 287 - part 1
- Weld size classification in accordance with EN ISO 5817 - table 1, assessment group C
- All weld spots to be carried out in accordance with the instructions of the filler's manufacturer in respect to the properties of the base material
- All weld spots to be carried out to fit to the sheet metal thickness
- All butt welds must be reworked through
- All flanges to be welded in-place as the hole pattern shown on the drawing
- All inside weld seams to be ground to a smooth transition to base metal (undercuts to be avoided)
Overall weld dimensional tolerance in accordance with EN ISO 13909
table 1: tolerance class A, table 2: tolerance class A and
table 3: tolerance class C

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PMT-Technologies GmbH

DESIGNED	DATE	NAME	PROJECT-NO.
17.03.2025	RM	P.CED.011	
CHECKED			
PROJECT-NO.	TITLE		
	Overview Klin inlet K-IntEQ.2950		
ALL DIMENSIONS IN MILLIMETER	WEIGHT	MATERIAL	DRAWING-NO.
1:25	11741 kg	1.0045, 1.0425, 1.4713, 1.4851	P.CED.011/49-0300.00

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