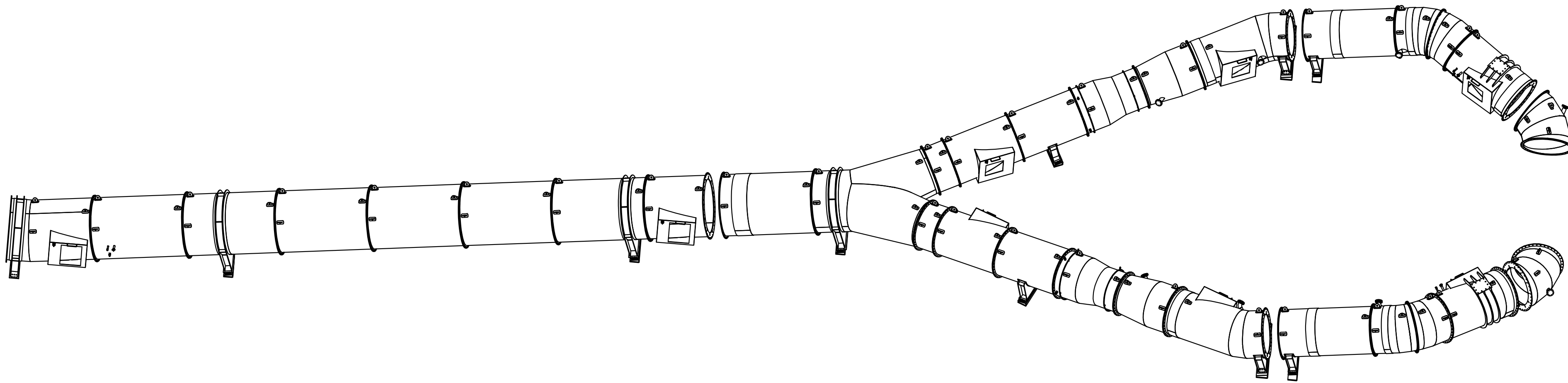
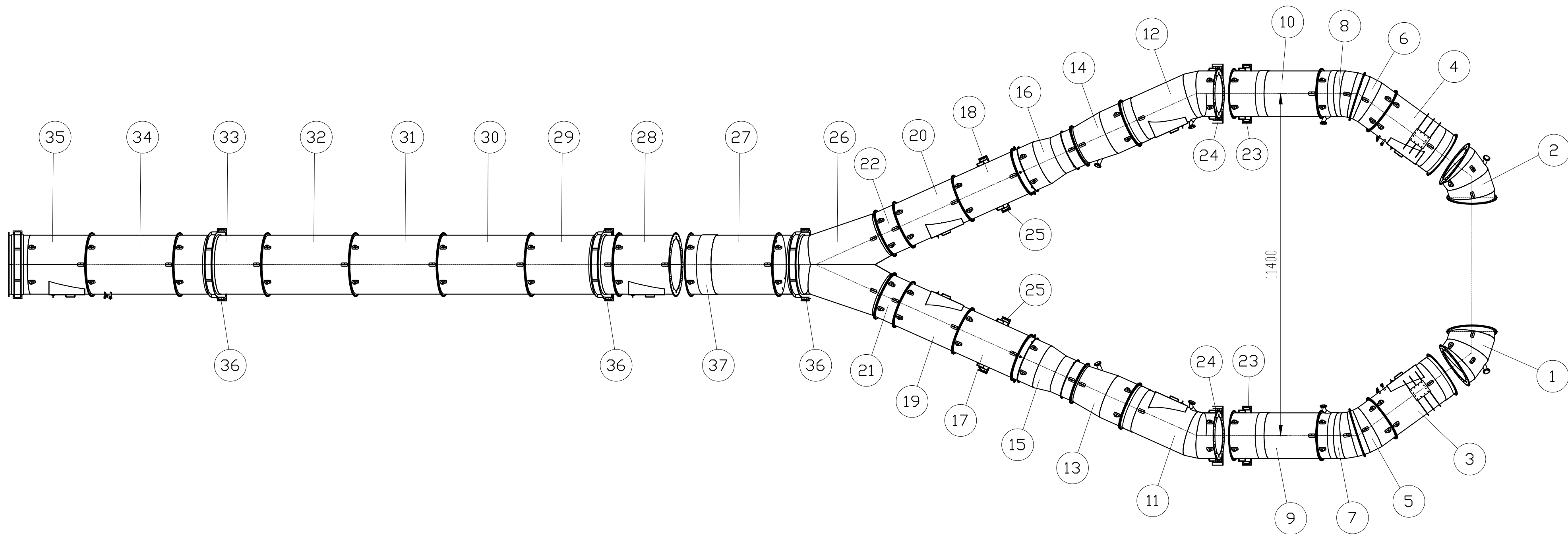
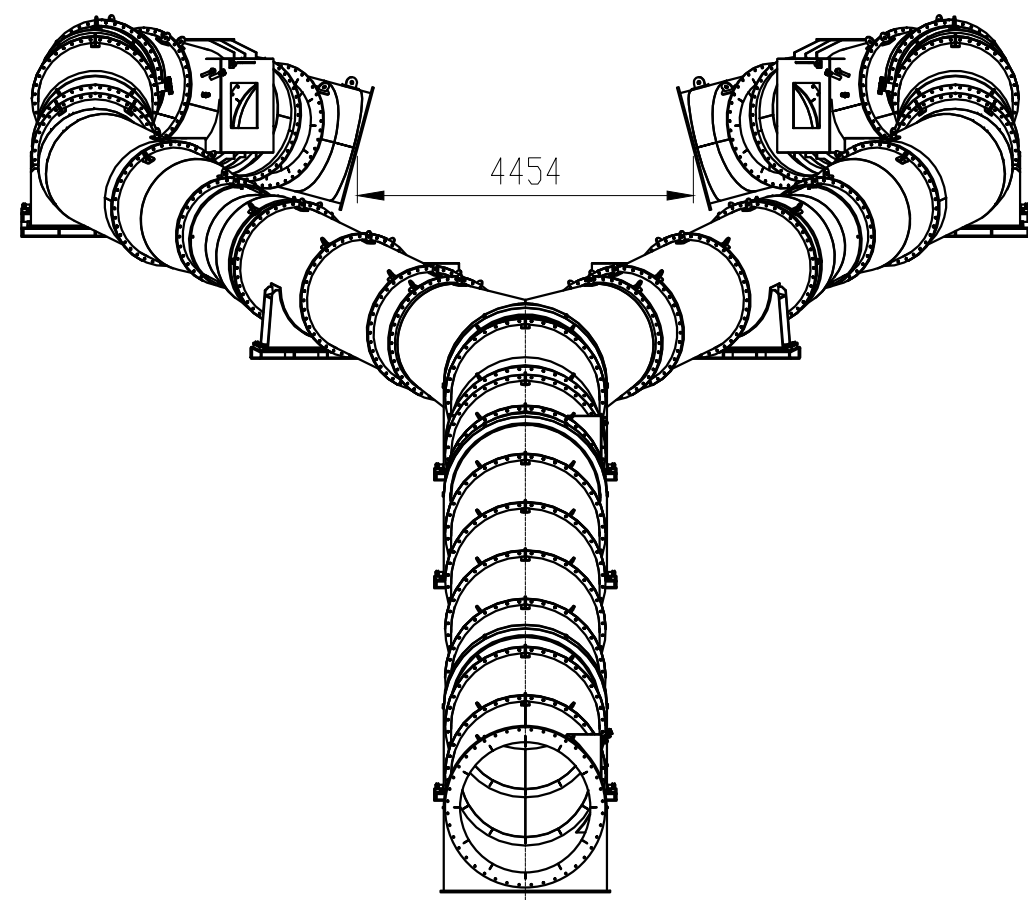
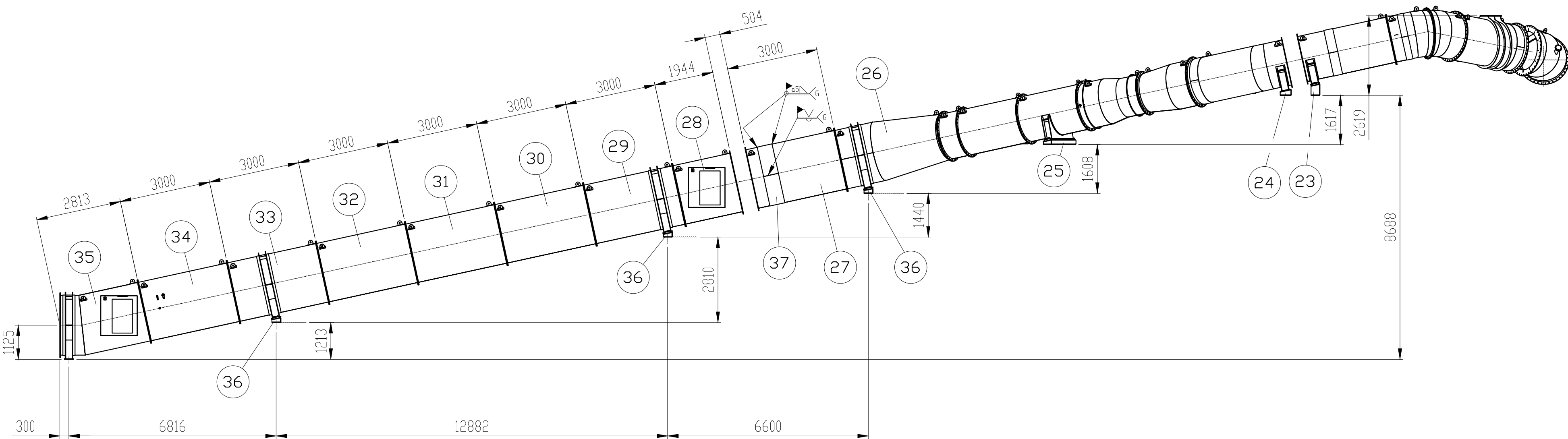




Amount	Designation	Item	Material	Weight/Item	Base size L x B x H	Remark
1	Welding group R1	1	1.0045 1.4841	630 kg	1739 x 1845 x 1971	P.CED.011/49-1801.00
1	Welding group R2	2	1.0045 1.4841	630 kg	1739 x 1845 x 1971	P.CED.011/49-1802.00
1	Welding group R3	3	1.0045	1278 kg	2520 x 1780 x 1796	P.CED.011/49-1803.00
1	Welding group R4	4	1.0045	1278 kg	2520 x 1780 x 1796	P.CED.011/49-1804.00
1	Welding group R5	5	1.0045	497 kg	1863 x 1738 x 1233	P.CED.011/49-1805.00
1	Welding group R6	6	1.0045	497 kg	1863 x 1738 x 1233	P.CED.011/49-1806.00
1	Welding group R7	7	1.0045 1.4841	649 kg	1737 x 1731 x 1498	P.CED.011/49-1807.00
1	Welding group R8	8	1.0045 1.4841	649 kg	1737 x 1731 x 1498	P.CED.011/49-1808.00
1	Welding group R9	9	1.0045 1.4301	1470 kg	2999 x 1800 x 1802	P.CED.011/49-1809.00
1	Welding group R10	10	1.0045 1.4301	1470 kg	2999 x 1800 x 1802	P.CED.011/49-1810.00
1	Welding group R11	11	1.0045 1.4841	1660 kg	3366 x 2654 x 1794	P.CED.011/49-1811.00
1	Welding group R12	12	1.0045 1.4841	1660 kg	3366 x 2654 x 1794	P.CED.011/49-1812.00
1	Welding group R13	13	1.0045 1.4841	742 kg	1887 x 1782 x 1678	P.CED.011/49-1813.00
1	Welding group R14	14	1.0045 1.4841	742 kg	1887 x 1782 x 1678	P.CED.011/49-1814.00
1	Welding group R15	15	1.0045	809 kg	2153 x 1731 x 1705	P.CED.011/49-1815.00
1	Welding group R16	16	1.0045	809 kg	2153 x 1731 x 1705	P.CED.011/49-1816.00
1	Welding group R17	17	1.0045 1.4301	1148 kg	2200 x 1800 x 1802	P.CED.011/49-1817.00
1	Welding group R18	18	1.0045 1.4301	1148 kg	2200 x 1800 x 1802	P.CED.011/49-1818.00
1	Welding group R19	19	1.0045	897 kg	2200 x 1712 x 1741	P.CED.011/49-1819.00
1	Welding group R20	20	1.0045	897 kg	2200 x 1712 x 1741	P.CED.011/49-1820.00
1	Welding group R21	21	1.0045	416 kg	1741 x 1678 x 700	P.CED.011/49-1821.00
1	Welding group R22	22	1.0045	416 kg	1741 x 1678 x 700	P.CED.011/49-1822.00
2	Welding group R23	23	1.0045 PTFE	598 kg	1965 x 295 x 434	P.CED.011/49-1823.00
2	Welding group R24	24	1.0045	457 kg	1965 x 365 x 196	P.CED.011/49-1824.00
2	Welding group R25	25	1.0045 PTFE	426 kg	1965 x 295 x 209	P.CED.011/49-1825.00
1	Welding group R26	26	1.0045 1.4301	2590 kg	3966 x 3625 x 2205	P.CED.011/49-1826.00
1	Welding group R27	27	1.0045	1582 kg	3000 x 2191 x 2128	P.CED.011/49-1827.00
1	Welding group R28	28	1.0045 1.4301	1123 kg	1944 x 2191 x 2157	P.CED.011/49-1828.00
1	Welding group R29	29	1.0045	1988 kg	3000 x 2252 x 2250	P.CED.011/49-1829.00
1	Welding group R30	30	1.0045	1426 kg	3000 x 2191 x 2128	P.CED.011/49-1830.00
1	Welding group R31	31	1.0045	1426 kg	3000 x 2191 x 2128	P.CED.011/49-1831.00
1	Welding group R32	32	1.0045	1426 kg	3000 x 2191 x 2128	P.CED.011/49-1832.00
1	Welding group R33	33	1.0045 1.4301	1988 kg	3000 x 2252 x 2250	P.CED.011/49-1833.00
1	Welding group R34	34	1.0045	1429 kg	3000 x 2191 x 2191	P.CED.011/49-1834.00
1	Welding group R35	35	1.0045	1935 kg	3009 x 2639 x 2250	P.CED.011/49-1835.00
3	Welding group R36	36	1.0045 PTFE	785 kg	2415 x 298 x 221	P.CED.011/49-1836.00
4	Item 215	37	1.0045	195 kg	1984 x 992 x 500	P.CED.011/49-1827.00

Notes:

1. Manufacturing 1 pcs.
2. G - Gas tight

MANUFACTURING & INSTALLATION INSTRUCTIONS: (IF THERE ARE NO OTHER STATEMENTS)

- The welder must be certified according to EN 287 - part 1
- Weld seam classification in accordance with EN ISO 5817 - table 1, assessment group C
- All weld seams to be carried out in accordance with the instructions of the filler's manufacturer in respect to the properties of the base material
- All weld seams to be carried out to fit to the sheet metal thickness
- All butt welds must be reworked
- All flanges to be welded in-place at the hole pattern shown on the drawing (undercuts to be avoided)
- Internal weld areas to be ground to a smooth transition to base metal
- Overall weld dimensional tolerance in accordance with EN ISO 13920
- table 1: tolerance class A, table 2: tolerance class A and
- table 3: tolerance class C

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PM-Technologies GmbH

A Nozzles and Teflon on PTFE changed				31.01.2025	R.M.
REV.	DESCRIPTION			DATE	NAME
DESIGNED	DATE	NAME	PROJECT-No.		
CHECKED	02.12.2024	R.M.			
PROJECT TITLE			P.CED.011		
tertiary air duct			PM-Technologies GmbH a-820 Gredart Neugasse 111		
TA CW1550-CW1100 Cementownia ODRA S.A.					
SCALE	1:100	WEIGHT	39763 kg	MATERIAL	1.0045, 1.4841, 1.4301
DRAWING-No.				P.CED.011/49-1800.00_A	

